

HERRLICH ALUMIN

THE GERMAN ENGINEERED



ALUMINIUM EXTRUSIONS C A T A L O G U E





Introduction

About The Company

With an installed production capacity of 300MT per month, **HERRLICH ALUMIN** is one of the largest integrated aluminium extrusion manufacturers in the North East India. Our state of art manufacturing facility includes cutting edge **German Aluminium Extrusion Press** of 1250 UST capacity, a billet casting facility (Hot Top casting) imported from Germany, Latest **Anodising Plant** and **Robotic Powder Coating Machinery** from Taiwan. We also have a modern tool shop equipped with the latest CNC, EDM wire cut and other ancillary equipments.

By adopting the latest technologies in our foundry, our aluminium profiles uncompromisingly have superior surface finish, and good chemical and mechanical properties that meet international standards. We use 'Spectro Analysis' through an international standard Spectrometer at every stage of our Casting Process to maintain standard and custom specifications with strict Chemical Properties adherence. Similarly, our in-house tool shop assures us superior quality dies which are being used to produce intricate customised designs.

HERRLICH ALUMIN only uses the high quality virgin ingot procured from **HINDALCO** and **NALCO** to produce the superior quality product with luxury finish and **High Temper** finished products.

Our Press is equipped with an automatic gauge control system (AGC) to maintain the output thickness as per required specifications. We have also installed an X-ray gauge checking system by MESAcon- Germany and an Automatic Flatness Controller system (AFC) from Achenbach, Germany due to which the products exceed any international standards required by the most demanding applications.

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VISION

"**HERRLICH ALUMIN** envisions to focus on new innovations and economic solutions to fulfill challenging and competitive demands of the Aluminum Extrusions market."

"At **HERRLICH ALUMIN** we strive to create value by making continuous improvements and nurturing a winning network of customers becoming a highly effective, lean and fast-moving organization."

QUALITY

HERRLICH ALUMIN believes that quality is not checked but an inbuilt process of quality assurance. Quality control measures are applied at every stage of operation during production to ensure "ZERO DEFECT."

Very strict and close control of raw material Aluminium and its alloys is achieved by analyzing and controlling chemical composition through a computerized spectrometer.

Extrusion dies which form the heart of an extrusion process are manufactured in house by computerized CNC Milling and Wire Cut machine and Spark-Erosion-cum-Electrical Discharge machines and subsequently polished through super finish polishing machine to achieve a very high degree of dimensional accuracy, close tolerances and smooth surface finish for its extruded profiles and sections.

ANODIZING

HERRLICH ALUMIN has its in-house facilities for Anodizing and Electro Coloring having Sophisticated Technology acquired from Italy. Anodizing and Electro Coloring is an electro chemical process which gives an anodic thickness of the desired microns as per

the requirement by making available natural (Mat/Satin), very light bronze, medium bronze, dark bronze and black shades. Besides these colours we have processes for various other colours to suit the requirement of its customers with upto 30 microns and length upto 6.2 meters.

POWDER COATING

HERRLICH ALUMIN have Powder Coating facility which is the ultimate and latest in Architectural field. Powder Coating of polyester, or epoxy powder paints are excellent in their quality, which contains 100 percent solid material without non-essential or Superfluous components being applied to the objects by one of the well known methods of Electrostatic Charging. Subsequently treated for polymerisation of electrostatically charged powder to form a hard and uniform film length upto 6.2 meters.

DISTINCTIVE ADVANTAGE

We can supply the material in various colour shades with coating of 60 to 80 microns or more as per requirements of its customers.

- Stable, rich and uniform colour surface.
- Excellent durability after special electro chemical treatment.
- Anti Corrosion and weathering of coloured surface against air pollution, sunrays and humidity.
- No discoloration by ultra-violet rays.

- More than 60 percent of the Aluminium products in the world are produced by this process. This process is acknowledged as better and more economical than any other process.

MINIMUM ORDER

A minimum quantity of 300 kg in one specification is acceptable in case of sections included in this catalogue. In case of enquiry for a new section, a minimum quantity of 500 kg is acceptable. By "specification" we mean section No., Cut length, alloy and temper, packing etc.

LENGTH

Extrusions will be supplied in Standard Length of 3.66 meter and/or more or as per requirements.

WEIGHT

The weight per meter length given in this catalogue is the nominal weight and should be treated as an indication. Actual Weight may vary $\pm 10\%$ of the catalogue weight.

DIMENSIONS & TOLERANCES

Sections will be supplied in our standard dimensional tolerances as per IS Standard. Although the dimensions have been indicated in MM in the catalogue, to ensure that the correct section is ordered, the full dimensions and tolerances should be confirmed.

SHIPPING TOLERANCES

Material will be supplied against ordered quantity within the shipping tolerances of $\pm 10\%$.

HOW TO ORDER

For expeditious execution of orders and for supplies of right material, it is desirable that complete details regarding specifications and application (end use) of materials ordered are indicated. While placing orders, kindly ensure to indicate the following:

- (a) Section No.
- (b) Alloy & Temper
- (c) Cut Length (in mm)
- (e) Quantity (in kg)
- (d) Surface finish and exposed surface
- (e) End-use
- (f) Mode of packing
- (g) Conductivity, if required

In the following pages the information furnished on various wrought Aluminium alloys is given for general guidance only and does not necessarily indicate availability.

EXTRUDER PRESS

Fully automatic 1250 UST (Programmable Logic Controlled) Extrusion Press, which minimises Quality lapses and ensures precision in profile and alloy parameters. We minimise manual handling and have ' **Thermo Belt Handlers**' for handling of materials throughout the manufacturing cycle of our products ensuring minimum damage to the surface finish of products. Our products have the **BEST TEMPER** because of our stringent Alloying Parameters and High Efficient Ageing Ovens.



POWDER COATING

Among the many finishing option for aluminium extrusion products, powder coating is the most favoured, durable, and effective alternative. Whether for products used in the home or in commercial business, power coating increases protection from cold, heat, corrosion, scratching or even bleaching under the hot sun. Our Robotic Controlled Powder Coating gives the best surface finish and a premium look to all our products.



ANODISING

The process of aluminium anodizing adds a layer of oxidation to aluminium extrusion products. Unlike iron or carbon steel where oxidation creates a layer of corrosion or rust, the anodizing process actually enhances the properties of aluminium. The hard, oxidized layer becomes a part of the aluminium, creating numerous beneficial properties. A variety of shades of colour can be applied via Colour Anodising to increase its aesthetic appeal. All our products are protected by SURFACE PROTECTION TAPES.



ELECTRO COLORED

The colour finish added to anodized aluminium is more enduring due to the surface obtaining more adhesive and porous qualities during the anodizing process. The resulting anodic film coating allows for effective dyeing processes to be applied.

With the acquisition of Indo Alusys, we feel privileged to contribute to reviving a unit in the industry and thereby supporting its stakeholders. Currently, the focus is more on the Assam Plant and other technology up-grading at the border scales.

We deliver on our commitments to all internal and external stakeholders by demonstrating these values through our actions, processes, systems and interactions. We constantly learn and develop; and endeavor to improve our operations. We are fully committed to working with integrity and have upheld 'uncompromising business ethics'. Our operations have positively impacted the communities we operate in.

DIE WORKSHOP

We have an extensive list of commercial Dies and machinery including latest imported High Precision Milling machines at our disposal and we are capable of Custom Die correction and maintenance. Our Die workshop engineers are some of the most experienced in their fields and are highly capable of your custom requirements.

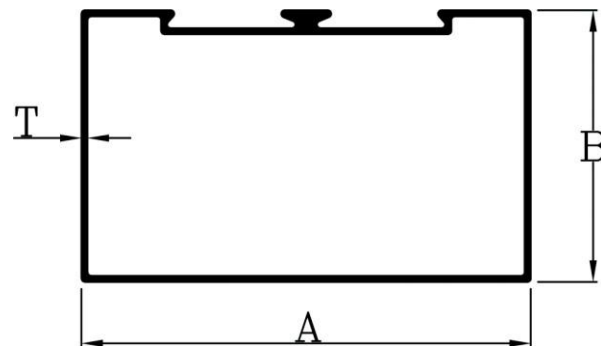


QUALITY CONTROL

We at HERRLICH ALUMIN follow the most stringent Quality Control Measures and we have employed standard safeguards to prevent defects. These safeguards involve expert quality monitors using sophisticated technology equipment's to monitor Surface Defects and alloy parameter safeguards. These inspectors stringently check products on certain parameters to ensure defect free / flawless range being delivered at the client. In order to attain absolute client satisfaction, we also offer complete customized solution and packaging facility as per the details / specifications given by the clients.

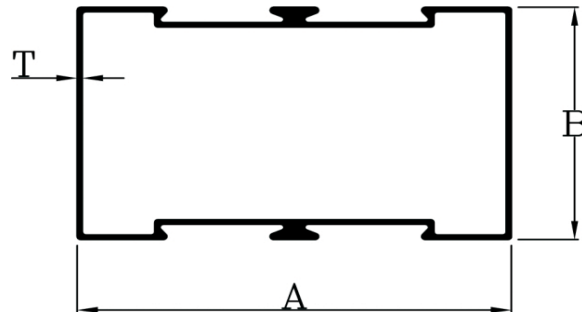
HERRLICH ALUMIN commitment to Quality, Perfection and Innovation has taken it to great heights. Our state of the art facility has always been adhering to the best in all process with stringent checks and controls at all levels to produce technologically superior products

Single Partition



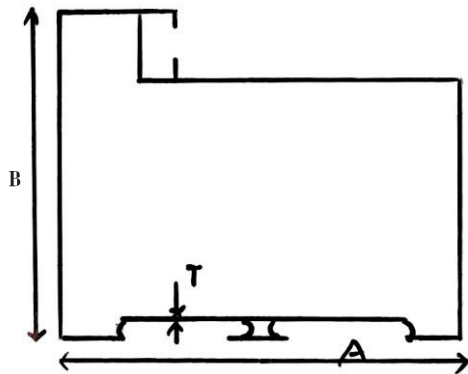
SINGLE PARTITION SECTION (S)					
SECTION NO.	A	B	T (MM)	LENGTH	WT-RANGE (KG)
2101	50	25	0.80	16FT	1.70 -1.90
2103	50	25	1.00	16FT	2.00 -2.20
2111	63	38	0.80	16FT	2.30 -2.60
2113	63	38	0.90	16FT	2.50 -2.75
2115	63	38	1.00	16FT	2.70 -3.00
2117	63	38	1.20	16FT	3.00 -3.30
2119	63	38	1.50	16FT	4.20 - 4.40
2120	63	38	1.80	16FT	5.20 -5.40
2151	101	44	1.2	16FT	4.80 -5.00
2153	101	44	1.40	16FT	5.30 -5.50
2155	101	44	2.0	16FT	7.70 -7.90

Double Partition



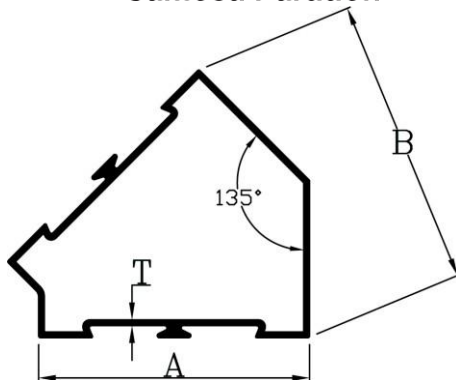
DOUBLE PARTITION SECTION (S)					
SECTION NO.	A	B	T (MM)	LENGTH	WT-RANGE (KG)
2201	50	25	0.75	16FT	1.70 -1.90
2203	50	25	0.90	16FT	2.00 -2.20
2211	63	38	0.80	16FT	2.40 -2.70
2213	63	38	0.90	16FT	2.70 -3.00
2215	63	38	1.00	16FT	3.10 -3.40
2217	63	38	1.20	16FT	3.50 -3.80
2219	63	38	1.50	16FT	4.20 -4.40
2221	63	38	1.80	16FT	5.20 -5.40
2251	101	44	1.2	16FT	4.80 -5.00
2253	101	44	1.40	16FT	5.30 -5.50
2255	101	44	2.0	16FT	7.70 -7.90

Single Partition Leg



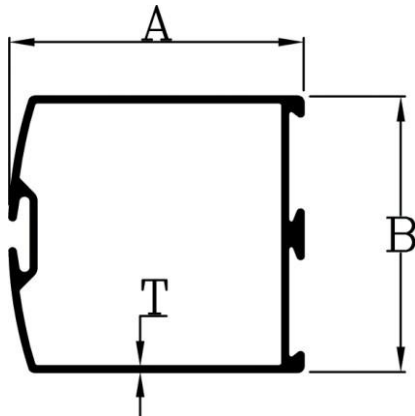
SINGLE PARTITION LEG					
SECTION NO.	A	B	T (MM)	LENGTH	WT-RANGE (KG)
2301	63	49.5	1.20	16FT	3.90 - 4.20

Samosa Partition



SAMOSA PARTITION					
SECTION NO.	A	B	T (MM)	LENGTH	WT-RANGE (KG)
2401	63	67	1.20	16FT	4.10 - 4.40

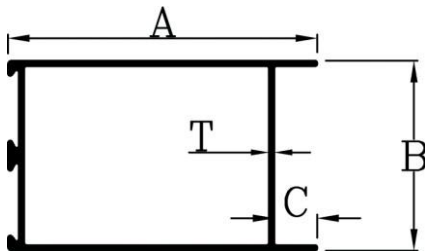
Door Vertical



DOOR VERTICAL

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3001	47.5	44.5	0.80	14FT	2.20 - 2.40
3003	47.5	44.5	1.10	14FT	2.70 -2.90
3005	47.5	44.5	1.35	14FT	3.10 -3.40
3011	85	44.5	1.30	14FT	4.00 - 4.50
3013	85	44.5	1.60	14FT	5.00 - 5.40

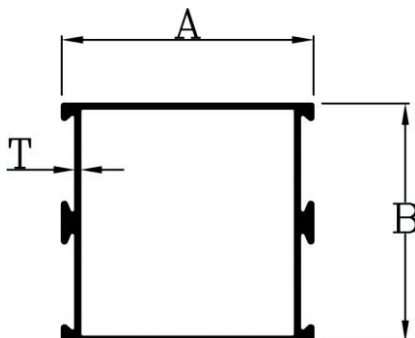
Door Top & Door Bottom



DOOR TOP & DOOR BOTTOM

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3101	47.5	44.5	1.0	16FT	2.70 -3.0
3103	47.5	44.5	1.2	16FT	3.2 - 3.5
3105	47.4	44.5	1.50	16FT	3.70 - 4.10
3111	85.25	44.45	1.2	16FT	4.40 - 4.70
3113	85.25	44.45	1.90	16FT	5.40 - 5.90
3121	114	44.45	1.0	16FT	4.50 -5.00
3123	114	44.45	1.5	16FT	6.40 -6.70

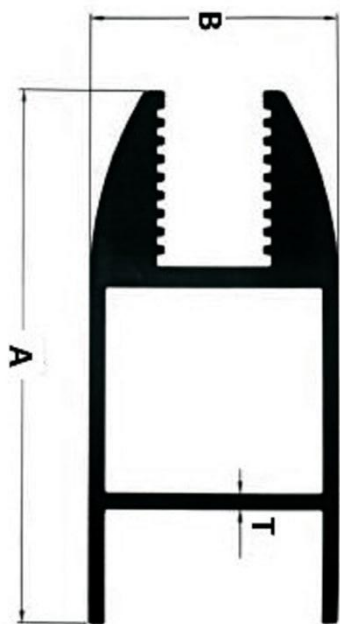
Door Middle Double



DOOR MIDDLE DOUBLE

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3201	47.5	44.45	1.0	16FT	2.70 -3.0
3203	47.5	44.45	1.2	16FT	3.20 - 3.50
3205	47.5	44.45	1.5	16FT	4.00 -4.40
3221	85.0	44.45	1.2	16FT	4.50 -4.90
3223	85.0	44.45	2.0	16FT	7.0 -7.50

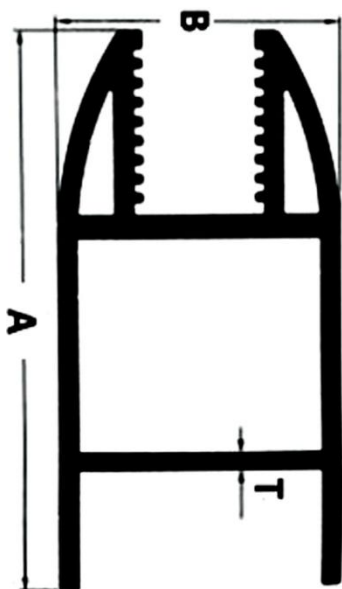
Mager Solid



MAGER SOLID

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3301	88	40	2.5	16FT	10.40-11.40

Mager Hollow

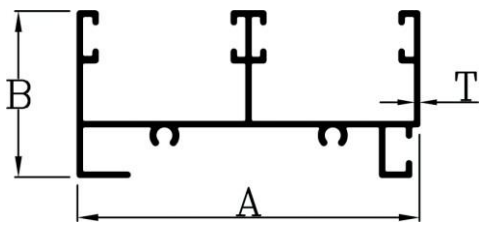


MAGER HOLLOW

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3311	88	40	2.5	16FT	10.00-10.80

SLIDING WINDOW AND DOOR

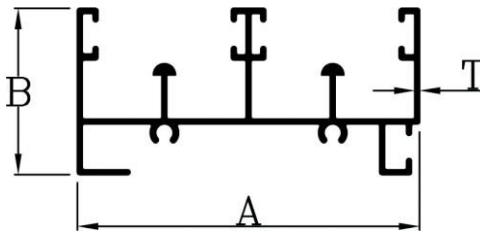
Two Track Top (Window)



TWO TRACK TOP (WINDOW)

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4001	62	30	0.90	16FT	2.00 - 2.20
4003	62	30	1.00	16FT	2.40 - 2.70
4005	62	30	1.20	16FT	3.00 - 3.30
4007	62	30	1.60	16FT	3.90 - 4.20

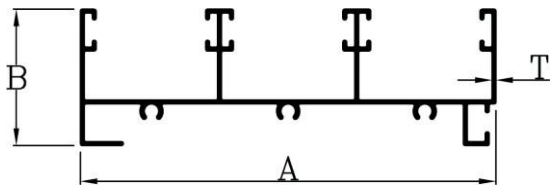
Two Track Bottom (Window)



TWO TRACK BOTTOM (WINDOW)

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4101	62	30	0.90	16FT	2.20/2.60
4103	62	30	1.00	16FT	2.80 / 3.20
4105	62	30	1.40	16FT	3.50 - 3.90
4107	62	30	1.60	16FT	4.50 - 4.90

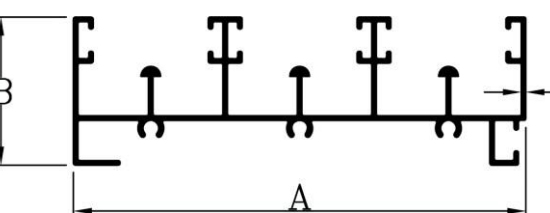
Three Track Top (Window)



THREE TRACK TOP (WINDOW)

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4201	92	30	0.90	16 / 12 FT	2.70 - 3.10
4203	92	30	1.00	16 / 12 FT	3.20 - 3.50
4205	92	30	1.20	16 / 12 FT	4.20 - 4.60

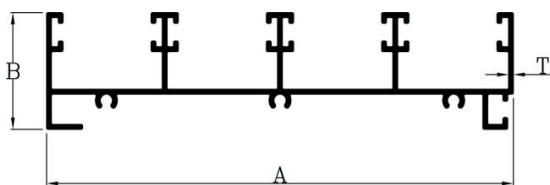
Three Track Bottom (Window)



THREE TRACK BOTTOM (WINDOW)

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4301	92	30	0.90	16 FT	3.50 - 3.90
4303	92	30	1.00	16 FT	4.0 - 4.40
4305	92	30	1.20	16 FT	4.90 - 5.30

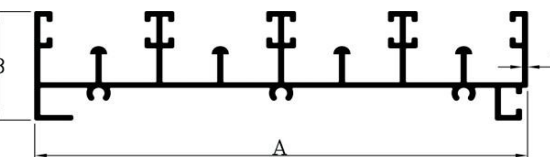
Four Track Top (Window)



FOUR TRACK TOP (WINDOW)

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4401	123	30	1.30	16 FT	5.80 - 6.0

Four Track Bottom (Window)

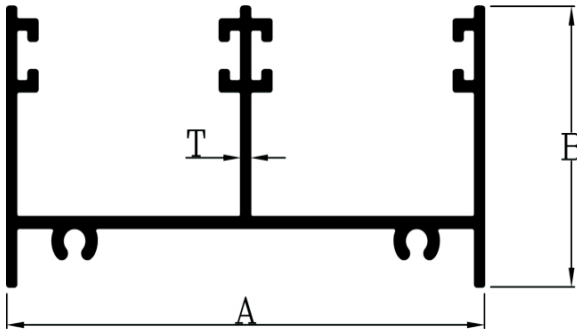


FOUR TRACK BOTTOM (WINDOW)

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4501	123	30	1.30	16 FT	6.60 - 7.0

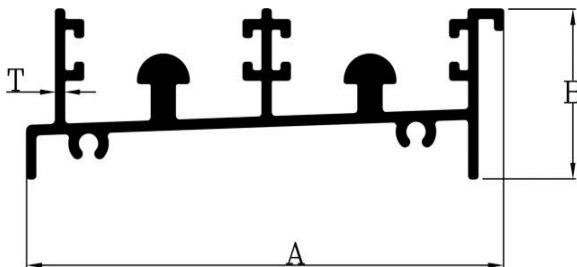
SLIDING WINDOW AND DOOR

Two Track Top (Door)



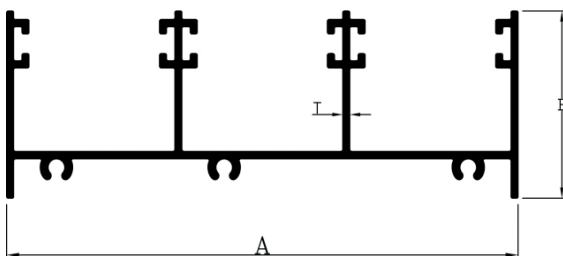
TWO TRACK TOP (DOOR)					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5101	82.8	44	1.50	16 FT	5.10 - 5.40
5103	82.8	44	1.80	16FT	6.0 - 6.60

Two Track Bottom (Door)



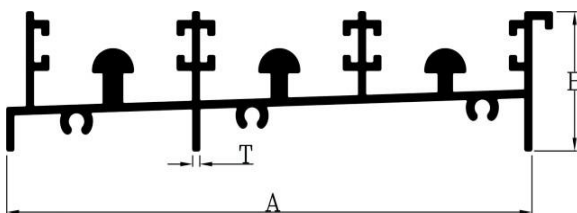
TWO TRACK BOTTOM (DOOR)					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5201	92.6	32	1.60	16 FT	6.80 - 7.0
5203	92.6	32	1.90	16FT	7.20 - 7.80

Three Track Top (Door)



THREE TRACK TOP (DOOR)					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5301	123.2	44	1.75	16 FT	8.40 - 8.90

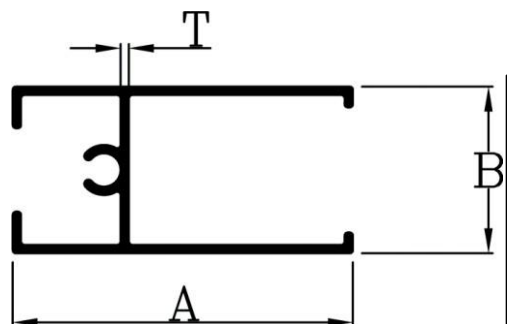
Three Track Bottom (Door)



THREE TRACK BOTTOM (DOOR)					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5401	128	32	1.75	16 FT	10.60 - 11.50

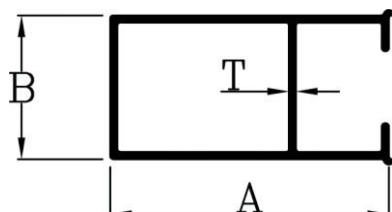
SLIDING WINDOW AND DOOR

Shutter Window



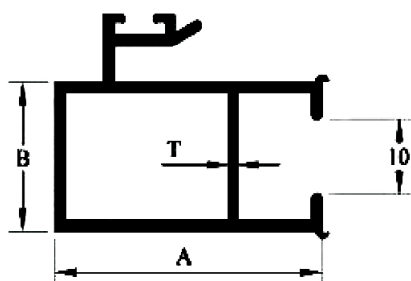
SHUTTER WINDOW					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4601	41	20	0.90	16FT	1.20 - 1.40
4603	41	20	1.00	16FT	1.50 - 1.80
4605	41	20	1.20	16FT	1.85 - 2.10

Handle Window



HAN DLE WINDOW					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4701	39	20	0.80	16FT	1.20 - 1.40
4703	39	20	1.00	16FT	1.50 - 1.80
4705	39	20	1.20	16FT	1.90 - 2.20

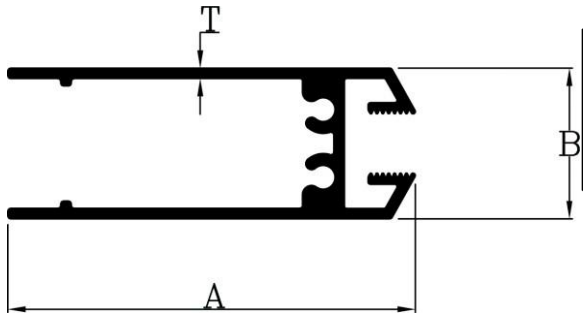
Interlock Window



INTERLOCK WINDOW					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4801	39	20	0.80	16FT	1.50 - 1.70
4803	39	20	1.00	16FT	1.90 - 2.20
4805	39	20	1.20	16FT	2.30 - 2.50

SLIDING WINDOW AND DOOR

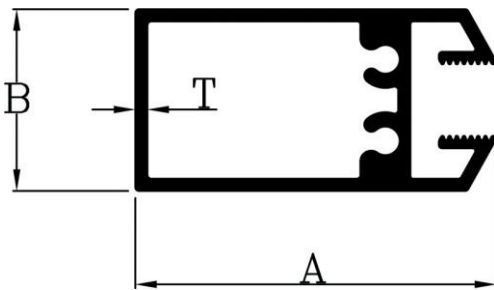
Shutter Door



SHUTTER DOOR

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
4611	69	25.4	1.5	16FT	4.30 - 4.60

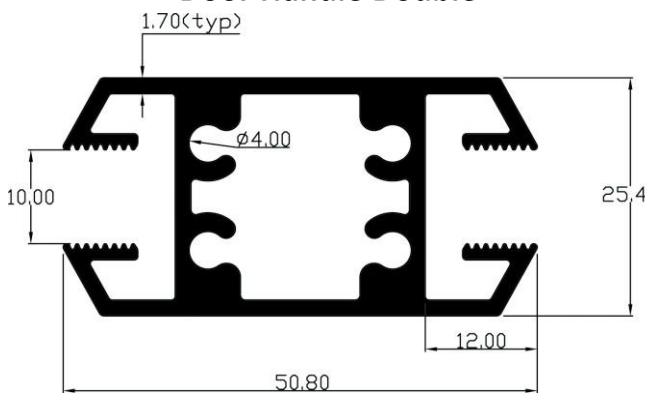
Door Handle



DOOR HANDLE

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5501	50.8	25.4	1.5	16FT	3.80 - 4.30

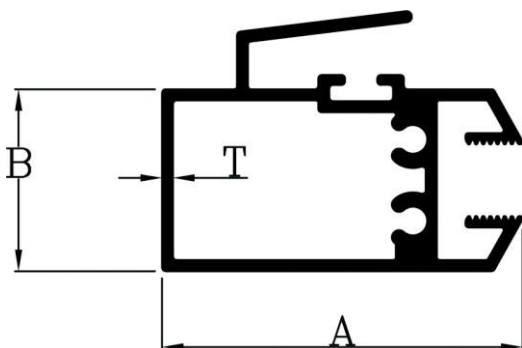
Door Handle Double



DOOR HANDLE DOUBLE

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5601	50.8	25.4	1.5	16FT	5.0 - 5.30

Door Interlock

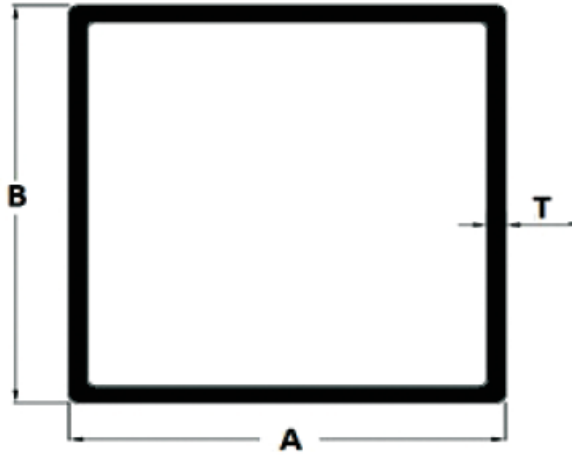


DOOR INTERLOCK

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
5701	50.8	25.4	1.4	16FT	4.4 - 4.80

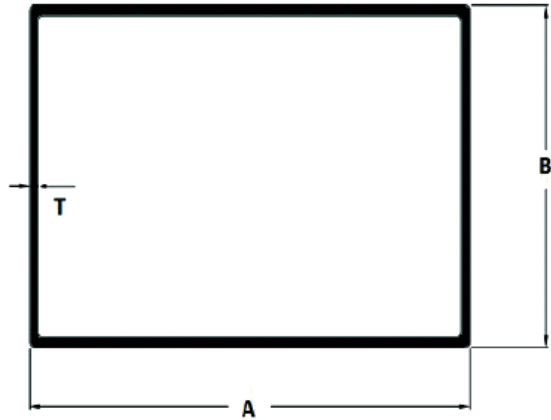
RECTANGULAR & SQUARE TUBE

Square Tube



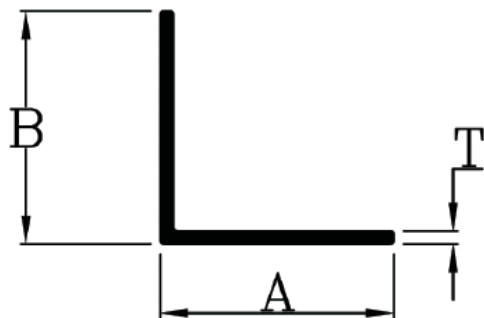
SQUARE TUBE					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
1011	19	19	0.75	12FT	0.45 -0.55
1013	19	19	1.00	12FT	0.65-0.75
1015	19	19	1.30	12FT	1.10 -1.30
1021	25	25	0.70	12FT	0.60 -0.70
1023	25	25	0.90	12FT	0.75-0.85
1031	50	50	1.30	12FT	2.50 - 2.80
1041	70	70	1.50	12FT	3.70 – 4.00

Rectangular Tube



RECTANGULAR TUBE					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
1101	36	23	0.70	12FT	0.70 – 0.85
1111	38	25	0.80	12FT	0.85 – 0.95
1113	38	25	1.40	12FT	1.80 - 2.00
1121	50	25	0.90	12FT	1.20 – 1.40
1123	50	25	1.20	12FT	1.70 - 2.00
1131	63	38	0.90	12FT	1.70 - 2.0
1133	63	38	1.3	12FT	2.60 - 3.00

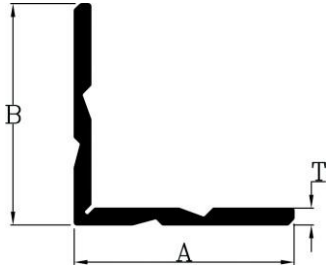
Angle



ANGLE					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
7201	19	19	0.85	12FT	0.50 - 0.60
7211	25	25	1.20	12FT	0.55 - 0.65
7213	25	25	2.00	12FT	0.90 -1.20
7231	38.1	25	2.20	12FT	1.30 -1.50
7233	38.1	25	3.00	12FT	1.80 -2.00
7241	50	25	3.00	12FT	2.20 - 2.50
7251	50	50	4.00	12FT	3.80 - 4.20

ANGLE AND CLIP

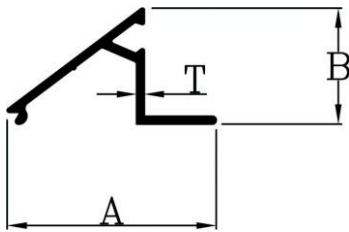
Clit Angle



CLIT ANGLE

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
7301	50	50	3.75	12FT	4.40 - 4.70
7303	50	50	4.80	12FT	5.50 - 6.10

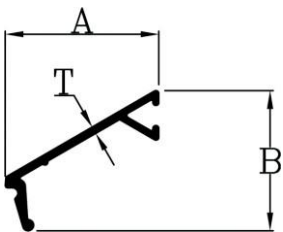
Tapper Clip 34 Series



TAPPER CLIP 34 SERIES

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6031	32	17.6	0.80	12FT	0.50 - 0.60
6033	32	17.6	1.10	12FT	0.70 - 0.80

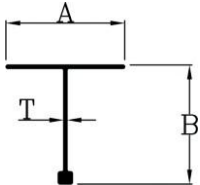
Clip 40 Series



40 CLIP SERIES

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6081	25.25	23	1.20	12FT	0.45 - 0.55

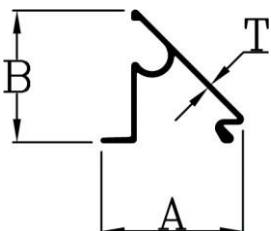
Bulb Tee



BULB TEE

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
8007	25	25	0.80	12FT	0.40 - 0.45

Glazing Clip



GLAZING CLIP

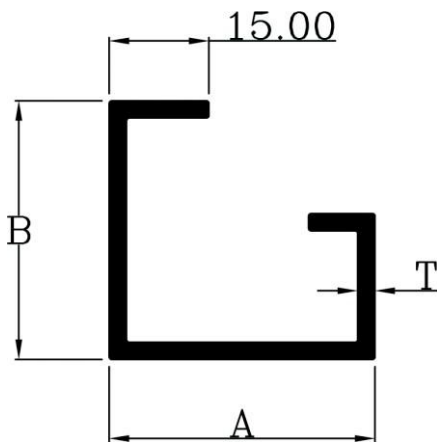
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
8005	19	17.3	0.35	12FT	0.19 - 0.22
8006	19	17.3	0.50	12FT	0.24 - 0.27

FLAT BAR



FLAT BAR				
SECTION NO	A	B	LENGTH	WT- RANGE (KG)
7001	20	5	12FT	1.00
7006	25	5	12FT	1.25
7011	30	5	12FT	1.50
7016	40	5	12FT	2.00
7021	50	5	12FT	2.50
7026	60	5	12FT	3.00
7031	25	10	12FT	2.50
7036	30	10	12FT	3.0
7041	40	10	12FT	4.0
7046	50	10	12FT	5.0
7051	60	10	12FT	6.0
7056	100	10	12FT	10.0

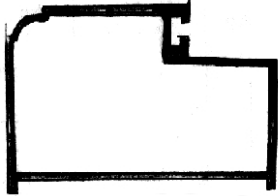
Glazing Channel



GLAZING CHANNEL					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
1450	40.0	40.0	2.6	12FT	3.90 - 4.20

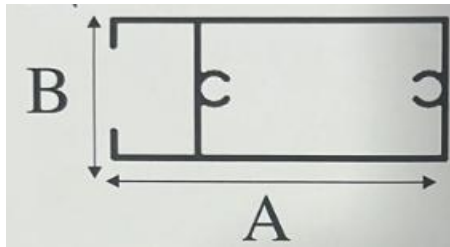
DOOR CHAUKATH

Single Door



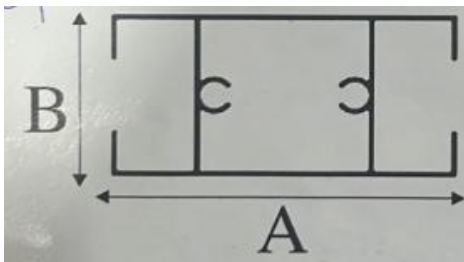
SINGLE DOOR CHAUKATH

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3901	53.5	25	0.80	16FT	1.70 - 2.00
3906	65	38	1.50	16FT	4.30 - 4.80



CASEMENT DOOR SHUTTER

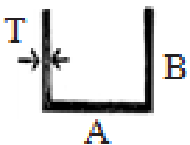
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3601	50	25	0.80	16FT	1.70 - 2.00



CASEMENT DOOR HANDLE

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
3501	50.0	25.0	0.80	16FT	1.70 - 2.00

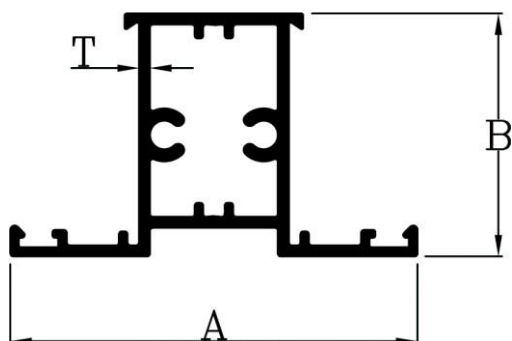
U - Channel



U - CHANNEL

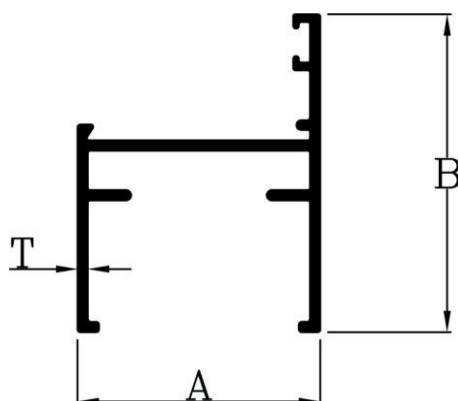
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
8001	9.0	9.0	0.50	12FT	0.22 - 0.25
8002	10.0	13.0	1.00	12FT	0.32 - 0.36

Mullion 34 Series



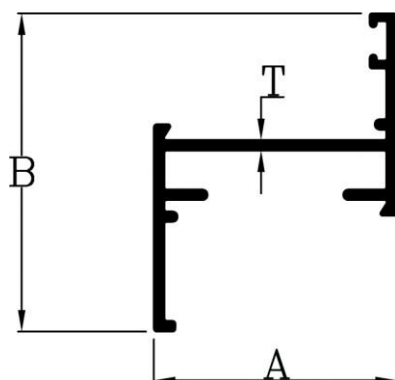
34 SERIES MULLION					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6001	57	34	1.15	16FT	2.70 - 3.00
6003	57	34	1.30	16FT	3.10 - 3.50

H-Line (Outer) 34 Series



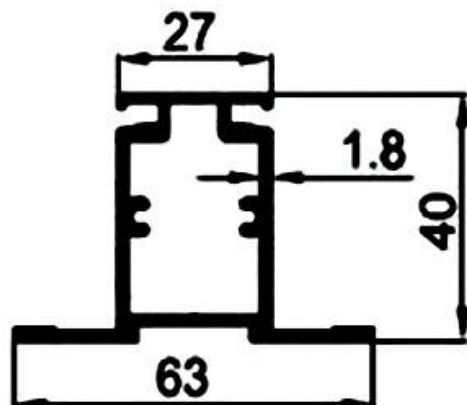
H-LINE (OUTER)					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6011	34	44.5	1.25	16FT	2.00 - 2.30
6013	34	44.5	1.45	16FT	2.30 - 2.60

Z-Line 34 Series



Z- LINE 34 SERIES					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6021	34	44.5	1.3	16FT	2.0 - 2.30
6023	34	44.5	1.6	16FT	2.30 - 2.60

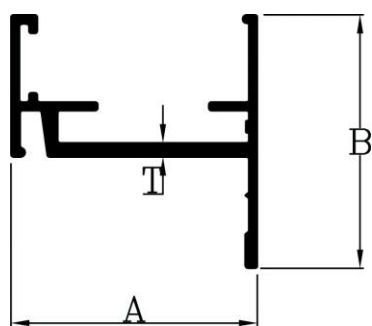
Mullion 40 Series



40 SERIES MULLION

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6051	63	40	1.5	16FT	4.00 / 4.40

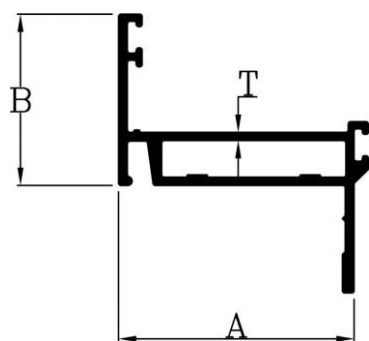
H-Section (40 Series)



40 SERIES H-SECTION

SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6061	40	40.6	1.3	16FT	2.10 – 2.40

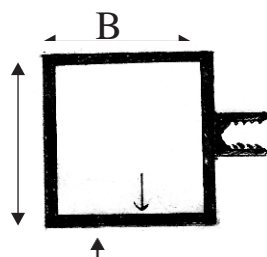
Z-Hollow (40 Series)



40 SERIES Z-HOLLOW

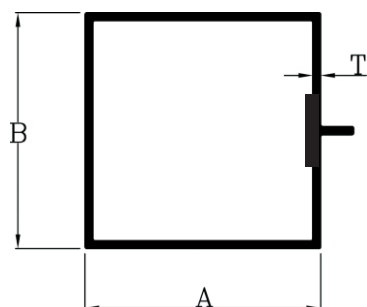
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6071	47.2	40	1.25	16FT	1.90 / 2.20

Plain Curtain Wall Double Group



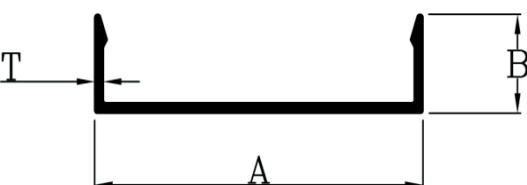
CURTAIN WALL DOUBLE GROUP					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6601	47.50	51.0	1.40	16FT	4.60 - 5.00

Curtain Wall Single Clip



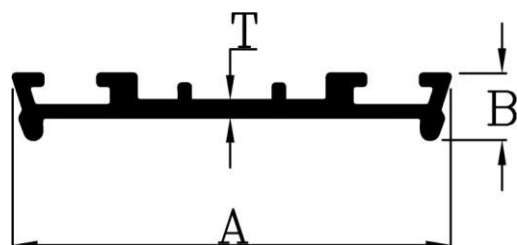
CURTAIN WALL SINGLE CLIP					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
6501	50.0	50.8	1.00	16FT	2.70 – 3.00
6503	50.0	50.8	1.40	16FT	3.40 - 3.80
6505	50.0	50.8	1.70	16FT	4.30 – 4.70
6511	64.0	58	1.20	16FT	4.60 - 5.00

Cover Plate



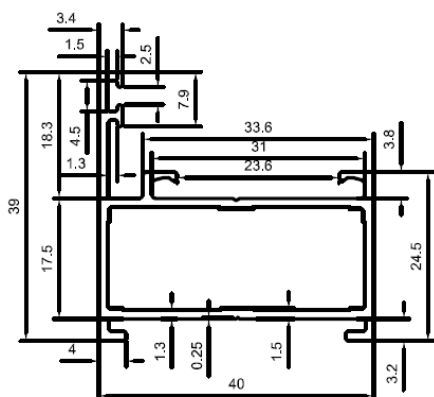
COVER PLATE					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
8003	55.0	15.0	1.60	16FT	1.70 - 1.90

Pressure Plate

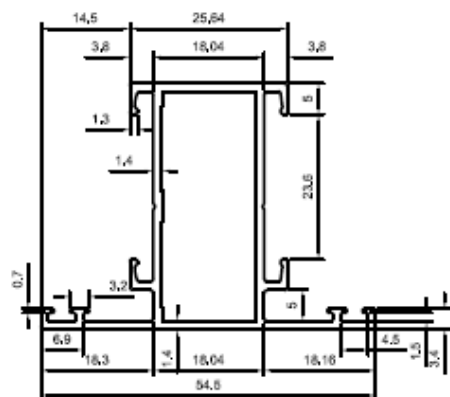


PRESSURE PLATE					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
8004	53.0	8.0	1.60	16FT	2.00 – 2.20

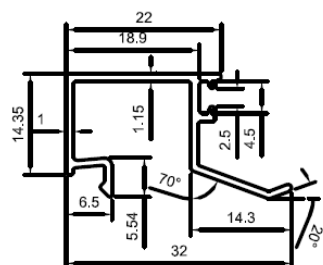
EURO SERIES CASEMENT



OUTER					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9101	40.0	39.0	1.50	16FT	2.70 - 3.20



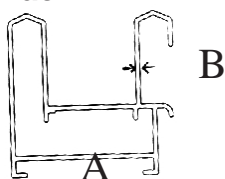
MULLION					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9111	54.5	40.0	1.50	16FT	3.20 - 4.70



CLIP					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9131	32.0	22.0	1.50	16FT	1.10 - 1.30

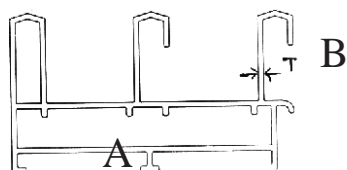
EURO SERIES SLIDING

Two Track



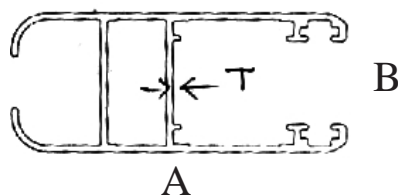
TWO TRACK					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9001	45.0	45.0	1.50	16FT	4.20 - 4.80

Three Track



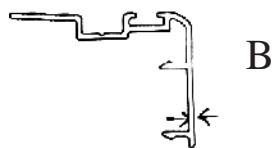
THREE TRACK					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9011	75.0	45.23	1.50	16FT	6.80 - 7.50

Shutter

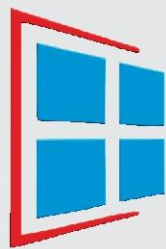


SHUTTER					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9021	65.0	27.0	1.50	16FT	4.00 - 4.50

Clip



CLIP					
SECTION NO	A	B	T (MM)	LENGTH	WT- RANGE (KG)
9031	38.70	29.0	1.20	16FT	1.80



HERRLICH ALUMIN

THE GERMAN ENGINEERED

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